

12/3/7

Production/Admin:
Date
Received/Costing
Initial

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Discrepancies

Work Order
QC6 Inspection
Shipment Complete: Yes
Waybill Attached: Yes
Release Note Attached: Yes
Batch No: 120936
Part P/O: 16328

N/A
N/A
N/A
N/A

No
Yes
No
Yes

Yes
No
Cash
Cr

Packing Slip:
Invoice:
Receipt:

Supplier: WARMAN

Date: 12/3/7

Receiving Report

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO16325
Purchase Order Date 3/01/12
PO Print Date 3/01/12
Page Number 1 of 1

VC-MAR001

Order From :
MARMON/KEYSTONE CANADA LTD.
290 CHEMIN DU TREMBLAY
BOUCHERVILLE, QC J4B 5X9
CA

Contact Name	800 361 8142	Buyer	Chantal Lavoie
Vendor Phone	800 361 8142	Requisition Nbr	
Vendor Fax	450 641 4357	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To :
DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
C412 030

Line Nbr	Reference	Description/	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended
1	M6061T6T0.500W.058	6061-T6 RD Tube .500	3/06/12	400.00	TST ground	\$2.1200	\$848.00
2	M6061T6T1.000W.188	6061T6 RD TUBE 1.00 X	3/06/12	12.00	TST ground	\$3.6500	\$262.80
3	M6061T6T0.750W.125	6061-T6 RD Tube .750 x	3/17/12	48.00	TST ground	\$4.5500	\$218.40

Vendor Part Number

Revision ID

Mfg ID

Reg Date/
Taxable Unit of Measure

Reg Qty/
Ship Method

Unit Price

Extended
Price

Special Inst:

MATERIAL: 6061-T6 OR 6061-T62

TUBING PER
WW-T-700/6 OR AMS 4080 OR AMS 4082
OR
QQ-A-200/8 OR QQ-A-225/8

6061T6 RD TUBE 1.00 X

.188W

3/06/12

Yes

TST ground

\$3.6500

\$262.80

Special Inst:

AS ABOVE

Yes

TST ground

\$4.5500

\$218.40

Special Inst:

AS ABOVE

PO Total:

\$1,329.20

MATERIAL CERTIFICATION
SEND UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Date: 3/01/12

Change Nbr: 1



Marmon/Keystone Canada Inc.
ACIERS SPÉCIALISÉS

290 Chemin du Tremblay
Boucherville Qc CAN J4B 5X9
TEL: 514/527-9153
FAX: 450/641-4357

PAGE... 1
Order : 1113589
Date... : 03/05/2012

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON CAN K6A 1K7

PACKING SLIP

SHIP VIA TST OVERLAND #222212		F.O.B. BOUCHERVILLE		SALESPERSON G. Dulude		YOUR ORDER NO. 16325	
Ordered	Description	Number	Quantity	Back			
01	ALUMINUM SMLS TUBE ATS .500 .058 D6061 Tariff Number: 7608.20.00.90 Cust. part#: M6061T6.500W.058 HT#..... Total: F00013711	34	34	408/FT 408/FT			
02	ALUMINUM HOLLOW BAR B-241 ABH 1.000 .188 Tariff Number: 7608.20.00.90 Cust. part#: M6061T61.000W.188 HT#..... Total: 50924061	3	3	72/FT 72/FT			
Fax all papers to Linda Lacelle 613-632-1053		rev:01/11 GD					
		Pieces	Quantity	Back			

12/13/16

A Marmon Distribution Services/Berkshire Hathaway Company



Customers..

No. of Bdl's/Pieces

2 / 0

Total Weight.....

80

KAISER
ALUMINUM
FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CUSTOMER PO NUMBER:		61-17107-3		CUSTOMER PART NUMBER:		AT/5.058/734		PRODUCT DESCRIPTION:		Seamless Tube/Pipe	
KAISER ORDER NUMBER:		LINE ITEM:		SHIP DATE:		KAISER LOT NUMBER:		ALLOY:		TEMPER:	
606551		003		01/04/2012		F00013711		6061		T6	
WEIGHT SHIPPED:		QUANTITY:		B/L NUMBER:		D/M/D A/F/T/H/K/N/S:		W/DTH:		LENGTH:	
668,000 LB		586,000 PCS		602261						12,000 FT	
SHIP TO:											
MARMON/KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA						MARMON/KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440 USA					

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
* F00013711	0001	1	45.9	42.4	13.0	N/A	N/A	N/A
* F00013711	0002	1	45.3	41.8	13.5	N/A	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
D69881	.58	.26	.22	.06	.98	.07	.09	.02	.00	.00	.00	.01	.02

Applicable Requirements:

Description: MADE IN USA
OD: 0.500"; Wall: 0.058"; Round @
ASTM-B210-04
AMS-4082P
WE TAKE EXCEPTION TO PARA. 5.2.1., Per AMS-4082P, WAS NOT OILED.
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INACTIVE OR
CANCELLED: MIL-T-7081, WW-T-700F/GEN, WW-T-700/2E, WW-T-700/3F,
WW-T-700/4F, WW-T-700/5E, WW-T-700/6F, and WW-T-700/7B.
COMPLIES TO DIN EN 10204 JAN 2005
COMPLIES TO DEAR 252.225-7001 and DEAR 252.225-7014
No Weld Repair. Mercury Free.

Miscellaneous Notes

MANUFACTURED IN USA (CHANDLER, AZ) MELTED IN USA

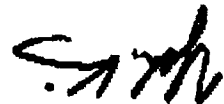
KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

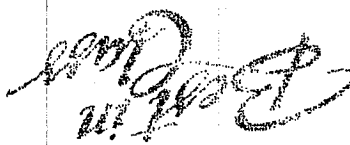
CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC ("Kaiser") hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with the applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms conditions of sale. Test reports are on file subject to examination.

Alex Yeh, Quality & Technology Manager



Q. C. REVIEWED



KAISER ALUMINUM FABRICATED PRODUCTS

CERTIFIED TEST REPORT
<http://Certs.KaiserAluminum.com>

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
14020 S. COIL PLUS DR UNIT 100
PLAINFIELD, IL 60544

CUSTOMER PO NUMBER: 61-54500-1		CUSTOMER PART NUMBER: SPIRIT-360058		PRODUCT DESCRIPTION: 1.000 OD X 0.188 WALL ESRT	
KAISER ORDER NUMBER: 9076794	LINE ITEM: 001	SHIP DATE: 04/12/2011	KAISER LOT NUMBER: 50924 061	ALLOY: 6061	TEMPER: T6511
WEIGHT SHIPPED: 4523.000 LB	QUANTITY: 334.000 PCS	B/L NUMBER: 965191	DIA/DAF/THICKS: 1.000	WIDTH: 0.188	LENGTH: 24.000 FT
SHIP TO: MARMON-KEYSTONE CORP 32944 US HIGHWAY 6 SPRING VALLEY, IL 61362 USA		SOLD TO: MARMON-KEYSTONE CORP 10700 MARMON DR BOLINGBROOK, IL 60440-3060 USA			

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	%ELONG IN 2	HARDNESS	CONDUCT.	BEND
XTR104847	0001	001	46.1	42.6	12.4	NA N/A	NA N/A	N/A
XTR104847	0001	002	44.8	40.9	12.9	NA N/A	NA N/A	N/A
XTR104847	0001	003	44.2	40.4	13.3	NA N/A	NA N/A	N/A
XTR104847	0001	004	43.7	40.0	13.8	NA N/A	NA N/A	N/A
XTR104847	0001	005	44.7	40.9	12.6	NA N/A	NA N/A	N/A
Chemical Composition (wt%), Aluminum Remainder								
LIMITS	SI	FE	CU	MN	MG	CR	ZN	TI
Maximum	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15
Minimum	0.40	0.15	0.8	0.04	NA	NA	NA	NA

Applicable Requirements:

ASTM-B241-10-STENCILLED ASTM-B221-10 ASME-SB241 1998 SECT II AMS-QQ-A-200/8 TYPE I
ASTM-B345-02 UNS#96061 ASME-SB-221 1998 SEC II (T6511 also conforms to T6-not
applicable to other tempers) Also conforms to EN 10204 3.1

Miscellaneous Notes

MANUFACTURED IN USA (,) MELTED IN USA

O.C. REVIEWED

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Tom G. Small, Jr., QA Manager

Plant Serial: 00335457

Kaiser Order Number: 9076794

Line Item: 001

Page 1 of 1

ATS 1.000 .188 E6061 T6511